



## **JBR 2013+ FORD FOCUS *ST* REAR END LINK INSTALLATION INSTRUCTIONS**

### **Tooling:**

- ✓ Jack
- ✓ Jack Stands
- ✓ Ratchet
- ✓ 13mm socket
- ✓ 24mm socket
- ✓ 24mm wrench or medium crescent wrench
- ✓ 13mm, 14mm and 17mm wrenches



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### **Included:**

- ✓ 1 Pair of rear end links

- ❖ Begin by parking on a smooth level surface with the emergency brake engaged. Jack up the rear of the vehicle and position jack stands underneath both sides. Remove both rear wheels.



**Refer to you vehicles owner's manual for proper jack placement and supporting procedures.**

**Never get under a vehicle without the proper support in place.**

1. Using a 13mm socket, remove the nuts securing the bottom of both OEM end links to the control arms.



2. Using a 13mm wrench, remove the nuts securing both OEM end links to the sway bar.



3. Disassemble one of end links and thoroughly grease the rod ends using good quality synthetic bearing grease. Failure to thoroughly grease the rod ends will lead to pre-mature failure and void the warranty.



4. Install the upper portion of the end on to the sway bar as shown. Leave loose.



5. Install the lower end link mounting bracket so the vertical mounting tab is inboard angled a bit towards the rear of the car. Leave loose.



6. Install the lower portion of the end link in to the mounting bracket installed in the previous step. Leave loose.
7. Install the other end link following steps 1 thru 6.
8. Using a 24mm wrench and socket, tighten each of the lower end link mounting brackets to 70ft/lbs.
9. Tighten the bolts securing the upper portion of the end link to the sway bar and the lower portion to the end link to the control arm to 50ft/lbs.
10. Adjust the length of the end links as needed and tighten the jam nuts.



**Each rod end must be thoroughly greased at every oil change or pre-mature failure will occur and warranty will be void.**

**Congratulations!! You've now completed the installation of your new JBR Focus *ST* Adjustable Rear End Links!!**