



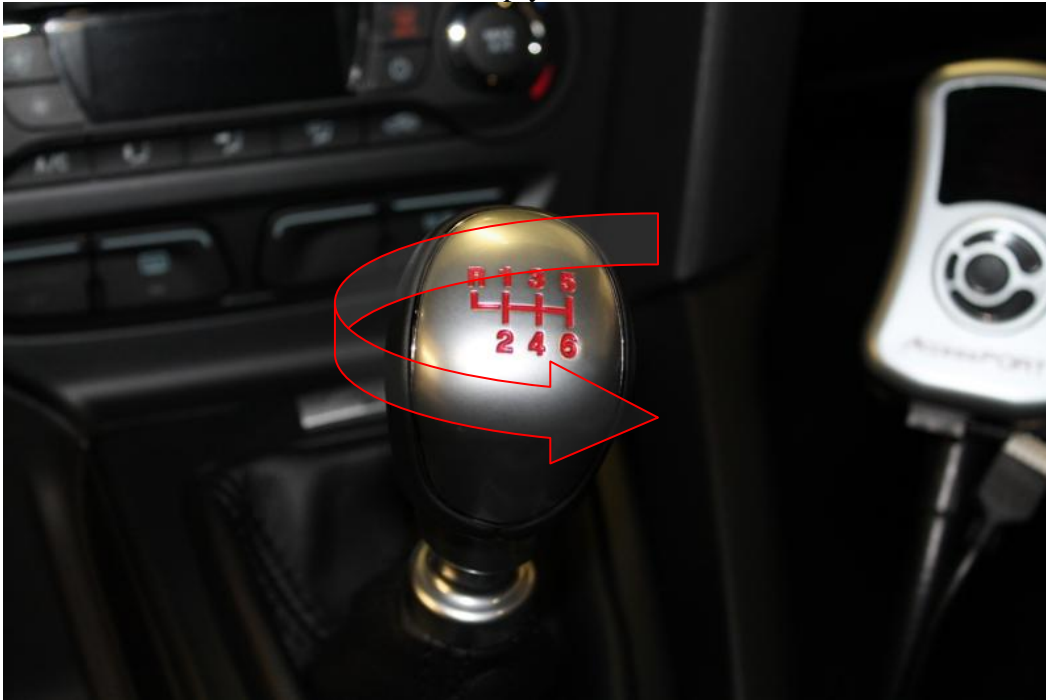
**JAMES BARONE RACING
AFTERMARKET PARTS AND ACCESSORIES**

JBR Ford Focus ST Heavy Shift Knob Installation Instructions

Tooling:

- ✓ 17mm open end wrench
- ✓ 15mm closed end wrench
- ✓ Large flat head screw driver
- ✓ 3/8" allen wrench

1. To remove the stock shift knob simply turn it counter clockwise until it comes off.



2. Next remove the spring, flip it upside down and remove the rubber from the bottom.



3. Put the spring back. Then, thread on the thin nut included with your shift knob until it stops. Do not tighten.



4. Confirm you can smoothly engage reverse.

5. Next, run the included threaded adaptor down until it contacts the thin nut installed in step 3. Tighten using a 17mm open end wrench and a 15mm closed ended wrench. These need to be tight, Careful not to damage the threaded adaptor.



6. Confirm again you can smoothly engage reverse.
7. Next take the hex jamb nut and run in all the way in to the shift knob until it stops using a large flat head screw driver or a 3/8" allen wrench.



8. Now carefully thread the shift knob on to the adaptor until it stops. If the shift pattern is not facing where you would like it to, remove the knob and thread the hex jamb nut out a tiny bit and try again. Do this a couple of times until the pattern is just about to where you want it to be then give the knob a good hard turn clockwise to lock it in place.

DO NOT REMOVE THE SHIFT PATTERN TO ALIGN THE KNOB



9. Once again confirm you can engage reverse and enjoy your new JBR shift knob.

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All orders are carefully inspected and packaged prior to shipment. The recipient must inspect all shipments for damage and report any damage to the carrier and JAMES BARONE RACING immediately. JAMES BARONE RACING is not responsible for damage that occurs during shipping.

RETURNS:

All sales are final. JAMES BARONE RACING will only except returns in the event of a manufacturer's defect. Defective items will be exchanged for the identical item or repaired at our discretion. Return shipping costs are the responsibility of the purchaser. An RMA # (Return to Manufacturer Authorization Number) Must accompany all returns. In rare cases where a return is accepted a 20% restocking fee will be deducted from the refund or credit. Shipping charges are non- refundable. No returns or exchanges will be accepted after 30 days.

DISCLAIMERS:

Failure to carefully follow the installation instructions for your JAMES BARONE RACING product could result in significant property damage, personal injury, injury to others or even death. Please take the time to read and thoroughly understand the instructions prior to installation. The instructions are as accurate as possible and may vary slightly from model year to model year. Professional installation is recommended.

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CONTACT:

If you have questions or problems, e-mail us at jamesbaroneracing@gmail.com. Posting questions or problems in the forums or other social media outlets will only delay you from getting the correct answer or personalized attention from us.

